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## Book Descriptions:

# brother xr 52 sewing machine manual

Be sure to observe the following precautions concerning the power supply. This section describes how to wind the thread onto the bobbin. Set the upper thread and thread the needle. Stitching across an open seam is called "fagoting". It The wavy shaped repeating pattern that looks like Simple sewing machine maintenance operations are described below. Put the tabs on the needle plate cover into the. If the machine stops working properly, check the following possible problems. A monogramming. 49, 51. Always unplug this machine from the electrical outlet immediately after using and before cleaning. If the plug fitted is not suitable for the power point in your home or the cable is too short to reach a power point, then obtain an appropriate safety approved extension lead or consult your. To Check the Needle Correctly To check the needle, place the flat side of the needle on a flat surface. Check the needle from the top and the sides. Throw away any bent needles. Jetez toutes les aiguilles tordues. Vous pouvez l'ouvrir en la faisant pivoter vers vous. Flat Bed Attachment The accessories are stored in a compartment under the flat bed attachment cover, which can be opened by flipping it toward you. Stitch Length Dial Depending on your selected stitch, you may need to adjust the stitch length for best results. The numbers marked on the Stitch Length Dial represent the length of the stitch in millimeters mm. Place the bobbin onto the bobbin winder shaft and slide the bobbin winder shaft to the right. Turn the bobbin clockwise, by hand, until the spring on the shaft slides into the groove of the bobbin. If you accidentally step on the foot controller and the machine begins to operate, injury could result. Choisir ensuite la longueur et la largeur du point. When sewing the right side of the zipper, attach the shank to the left pin of the zipper foot. And place the darning plate on the needle plate as shown in fig. A. Connect the power supply plug into a wall outlet. 2. <http://zis-insbud.com.pl/userfiles/daisy-powerline-717-manual.xml>

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These materials are difficult to feed when sewing. The walking foot prevents such materials from crumpling, slipping or sticking between presser foot and material due to even feeding of upper and lower materials. If the main power switch is on when the light bulb is changed, an electric shock may result. If the machine is on and foot controller is stepped on, injuries may result. Other wise, electric shock or injury may result. 1. Remove the power supply plug from the outlet. 2. Raise the needle and the presser foot. 3. Loosen the presser foot screw and the needle clamp screw to remove the presser foot holder and the needle. If the problem continues, the following check list may help you to improve the operation. If you still have difficulties, contact your nearest authorized service center. Si el problema persiste, el siguiente listado le puede ayudar a mejorar el funcionamiento. The toe of the foot is narrow More This springloaded foot helps avoid skipped stitches as the needle moves up and down with the foot. More Brother XR52 Sewing Machine Clip On Round Rolled Hemmer Foot 3mm The 3 hole foot can be adjustable where the thread slides under the guide bars, but this 5 hole version and 7 hole versions need threading through set holes. Your cord or decorative thread or thin ribbons are passed through the guide or hole as you sew it in place More It's absolutely convenient and timesaving, as this eliminates the extra step of gathering a valance first More. Please use the box above to search for any other information. Do not use extension cords. Always consult the operation manual when replacing or installing any other parts to assure correct installation. For a longer service life 1. When storing this machine, avoid direct sunlight and high humidity locations. If. These accessories have been designed to help complete most sewing tasks.. Lower the presser foot lever and then tighten the accessory presser bar holder fixing screw. See fig. <http://www.sweet-sugar.de/images/uploadedimages/daisy-powerline-822-manual.xml>

C 1 Forked part of the machine to check that the needle does not strike the presser foot. Be careful not to touch the presser bar. See fig B 5. Remove the. Sew while moving the fabric slowly. Attach the quilting foot, making sure that part indicated by A in fig. If the needle strikes the presser foot, injury may result. DO NOT OIL the race or shuttle. See fig. You can get the proper parts from the outlet. 2. Install the needle plate by sliding it 3. 1 Use a coin or screwdriver. 2 Tab On the Needle Bar, the sleeve that the needle screw tightener goes into broke, so I ordered a new. Posted by Nansile 2 years ago Brother International CS8072 Answers Where Can I Find A Part That Is Broken. Ive been using my Brother XR7700 sewing machine for more than five years and its been working fin. Posted by tomomicorrigan 4 years ago Brother International XR7700 Answers Brother Machine Bas300g01a Part Requirement Dear Sir,we Require Many Part Of Brother Machine Above Mentioned Model.we Purchase From Localy Very. Posted by dhruventerprise 4 years ago Brother International BAS300G Answers It only shows 3 ohms of resistance. Could this cause it to shut my stereo off If not two things can be appening. The base or its transformer is damaged, or the output jack of you. Place the bobbin onto the bobbin winder shaft and slide the bobbin winder shaft to the right. Turn the bobbin clockwise, by hand, until the spring on the shaft slides into the groove of the bobbin. 1 Spring on the shaft 2 Groove of the bobbin 3 Bobbin winder seat 3. While holding the end of the thread, gently depress the foot controller to wind the thread around the bobbin a few times. Then stop the machine. Trim the excess thread above the bobbin. 4. Step down on the foot controller to start. 5. After the machine stops automatically when the bobbin is full, take your foot off of the foot controller. CAUTION When removing the bobbin, do not pull on the bobbin winder seat.

Doing so could loosen or remove the bobbin winder seat, resulting in damage to the machine. 6. Cut the thread, slide the bobbin winder shaft to the left and remove the bobbin. NOTE The needle bar does not move when the bobbin winding shaft is slid to the right. Immediately after winding the bobbin, it is normal to hear the sound of the clutch engaging when beginning to sew or manually turning the balance wheel. CAUTION Be sure to follow the process described. If the thread is not cut completely, and the bobbin is wound, when the thread runs low it may tangle around the bobbin and cause the needle to break. CAUTION Setting the bobbin improperly may cause the thread tension to loosen, breaking the needle and resulting in injury. 1 Wound evenly 2 Wound poorly 12. You may find documents other than just It Stitch Length Also Stuck On Shortest Possible. And just now, I checked the reve. We keep our list of direct Brother International driver and firmware links uptodate so they are easy to find when you need them. When I engage the buttonhole lever to begin, it should be in position to begin sewing. The needle is now in a locked position, and will not sew. I cannot figure out what is wrong. I have all the correct positions to sew a buttonhole. Help!!! I was in the middle of Remove the needleplate and bobbin case and clean it all out then report back with progress. Login to post It now sews over and over in one spot. Buttonhole lever is all the way down. Regular straight and zigzag stitches are fine. Help! With the main part of the foot pushed to the back, lower the presser foot lever. 5. Lower the buttonhole foot lever so it is positioned behind the raised finger on the foot see step 5 illustration. aNotelf machine does not reset for second buttonhole, be sure the presser foot raised finger is pressed against the lever. 6. Hold upper thread lightly and start the machine.

E2 You chose a stitch other than a buttonhole stitch or a bar tack E3 If you selected the buttonhole or tack bar stitch and start to E4 You hit the reverse button while the bobbin winder shaft was Move the bobbin winder shaft to the left. Unplug the foot controller if E6 This code tells you that the motor locked up because the thread I have changed the thread, looked at the video, clean any clogs. What is it I need to put this shirt in todays mail and I have forgotten the direction to make a buttonhole. Is there a place I. Or are you having trouble using the foot itself. It attaches the same way the other feet attach. Remove any foot that may still be attached to the machine. On the buttonhole foot look for the small silver pin that sits on the sliding piece with the small red line marks on it. Lift up your

presser foot lever and attach the buttonhole foot silver pin the same way you would attach any other foot. As far as using the foot itself place your button on the back sliding piece snugly till it fits in without falling out, adjust as needed. Pull the buttonhole lever down its located on the machine opposite the side of the presser foot lever so that it rests behind the first lever on the buttonhole foot small plastic piece raised on the left hand side of the foot that doesn't move. Slide the feed dog switch on the back of your machine so the feed dogs go down. Select your stitch and go. The machine automatically stops when done. Hope this helps! Sometimes that is all that it takes for it to engage, good luck! If so, what do I do. I have set the style number plus length and width as shown on machine. It does not sew the. This tutorial will show you how to make a zigzag buttonhole The demo is a little sloppy. I stitch into the ends and I set the stitch length to zero when making the bar tacks across the ends. It takes a little practice. I hope this helps. It will make the proper stitch, but the fabric will not move to complete one side, no less.

Make sure your buttonholer isn't pulled down and locked in to where it's making the machine sew backward. That's what happened to me. It now sews over and over in one spot. Regular straight and zigzag stitches are fine. Help! Where does it go Answer questions, earn points and help others. Always unplug this machine from the electrical outlet immediately after using and before cleaning. 2. Always unplug before changing the light bulb. Replace bulb with same type rated 15 watts. Desconectar la maquina de la red electrica inmediatamente despues de su uso y antes de limpiarla. 2. Page 5 FOR USERS IN UK, EIRE, MALTA AND CYPRUS ONLY. If this machine is fitted with a 3 pin nonrewireable BS plug then please read the following. If the plug fitted is not suitable for the power point in your home or the cable is too short to reach a power point, then obtain an appropriate safety approved extension lead or consult your dealer. Turn on or off the switch for the main power and sewlight. Page 7 PLEASE READ BEFORE USING THIS MACHINE For safe operation 1. Be sure to keep your eye on the needle while sewing. Ne touchez pas la poulie, le levier de remontee du fil, l'aiguille, ou autre pieces mobiles. 2. Page 9 LEA ESTE MANUAL ANTES DE USAR ESTA MAQUINA Para un funcionamiento seguro 1. Este siempre atento a la aguja cuando cosa. ELEMENTOS PRINCIPALES 1 DISPOSITIVO DE BOBINADO DE LA CANILLA Pagina 26 Hacer bobina para la canilla que va a ser utilizada como hilo inferior. Fire or electric shock may result. Do not touch the plug with wet hands. Electric shock may result. When unplugging the machine, always turn off the main power first. Page 18 FONCTIONNEMENT DE LA MACHINE A COUDRE FUNCIONAMIENTO DE LA MAQUINA DE COSER Raccordement Conexion de los enchufes 1. Raccorder la fiche du cordon d'alimentation a la machine. 2. Brancher la fiche d'alimentation a une prise secteur. 1. Conecte la clavija del cordon de alimentacion a la maquina. 2.

Conecte el enchufe de alimentacion a una toma de corriente. Page 20 When the foot controller is depressed lightly, the machine will run at a low speed. When the pressure on the foot controller is increased, the machine's speed will increase. When pressure on the foot controller is released, the machine will stop. Care should be taken that nothing is placed on the foot controller when the machine is not in use. CAUTION Do not allow fabric pieces and dust to collect in the foot controller. Doing so could cause a fire or an electric shock. Page 21 The sewing needle must always be straight and sharp for smooth sewing. 1 Parallel space 2 Level surface bobbin cover, glass, etc. 1 KNOWING YOUR SEWING MACHINE To Check the Needle Correctly To check the needle, place the flat side of the needle on a flat surface. Throw away any bent needles. Page 22 Verification de l'aiguille Verificacion de la aguja L'aiguille doit toujours etre droite et pointue pour piquer correctement. La aguja de costura siempre debe estar bien recta y afilada para una buena costura. Pour controler correctement une aiguille Pour controler l'aiguille, placez le cote plat de l'aiguille sur une surface plane. Verifiez l'aiguille a partir du haut et des cotes. Jetez toutes les aiguilles tordues. If the power is on and controller is stepped on, the machine will start and may cause injury. Always use the correct presser foot for the selected stitch pattern. If the wrong presser foot is used, the needle may

strike the presser foot and bend or break, and may cause injury. Only use presser feet for this machine. Using other presser feet may lead to accident or injury. Page 24 The accessories are stored in a compartment under the flat bed attachment cover, which can be opened by flipping it toward you. TABLE OF CONTENTS Flat Bed Attachment KNOWING YOUR SEWING MACHINE STRAIGHT AND ZIGZAG STITCHING BUILTIN STITCHES Plataforma Les accessoires sont ranges dans un compartiment sous la plateau.

Vous pouvez ouvrir en la faisant pivoter vers vous. Los accesorios estan almacenados en un compartimiento situado debajo de la tapa de la platafoma. Page 25 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 TABLE OF CONTENTS 1 XL6562 KNOWING YOUR SEWING MACHINE 20 21 22 23 24 25 26 27 28 29 30 31 32 33 34 35 36 37 STRAIGHT AND ZIGZAG STITCHING VARIOUS CONTROLS 3 To select a stitch, simply turn the Pattern Selection Dial, located on the right side of the machine. The Pattern Selection Dial may be turned in either direction. The following page shows the recommended range of stitch lengths and widths. Page 26 1 2 3 4 5 6 7 8 9 10 11 12 13 14 XL6452 XR46 XR52 XR65 15 16 17 18 19 20 21 22 23 24 25 26 27 DESCRIPTIF DES DIFFERENTES COMMANDES DISTINTOS MANDOS Selecteur de modele de point Selector de puntadas ATTENTION Lorsque le selecteur de modele de point est utilise pour selectionner un point, tourner le volant vers l'avant sens antihoraire a la main pour mettre l'aiguille dans sa position haute avant de selectionner le point. If the stitches get bunched together, lengthen the stitch length and continue sewing. Page 34 Selecteur de longueur de point Selector de largo de puntada En fonction du point selectionne, il est possible de regler la longueur de point pour obtenir les meilleurs resultats. Les chiffres inscrits sur le selecteur de longueur de point representent la longueur du point en millimetres mm. Il sert a coudre les boutons. Page 35 Depending on the stitch selected, you may need to adjust the stitch width. The numbers marked on the dial represent the stitch width. THE HIGHER THE NUMBER, THE WIDER THE STITCH. 1 TABLE OF CONTENTS Stitch Width Dial 1 Stitch width dial 5 6 4 1 1 0 STRAIGHT AND ZIGZAG STITCHING NOTE When you choose the Straight Stitch or the Triple Stretch Stitch you can change the needle position from left to right. Page 36 Reverse sewing is used for back tacking and reinforcing seams.

[chocolatycakes.com/wp-content/plugins/formcraft/file-upload/server/content/files/16274a0e33f71d---brother-fax-1460-instruction-manual.pdf](http://chocolatycakes.com/wp-content/plugins/formcraft/file-upload/server/content/files/16274a0e33f71d---brother-fax-1460-instruction-manual.pdf)

To sew in reverse, push the Reverse Sewing Lever in as far as possible and hold in that position while pressing lightly on the foot pedal. To sew forward, release the Reverse Sewing Lever. The machine will then sew forward. TABLE OF CONTENTS Reverse Sewing Lever KNOWING YOUR SEWING MACHINE 1 Reverse sewing lever STRAIGHT AND ZIGZAG STITCHING 1 BUILTIN STITCHES Utiliser la couture en marche arriere pour arreter ou renforcer une couture. Page 37 Freearm sewing is convenient for sewing tubular and hardto reach areas on a garment. To change your machine to the freearm style, simply lift out the flat bed attachment. TABLE OF CONTENTS Converting to Freearm Style 1 Slide the flat bed attachment to the left. STRAIGHT AND ZIGZAG STITCHING 1 KNOWING YOUR SEWING MACHINE 1 Flat bed attachment 1 BUILTIN STITCHES La couture a bras libre s'impose pour des coutures tubulaires ou pour des endroits difficiles a atteindre sur des vetements. Use the spool cap large, medium, or small that is closest in size to the thread spool. If a spool cap smaller than the thread spool is used, the thread may become caught in the slit on the end of the spool. Turn the bobbin clockwise, by hand, until the spring on the shaft slides into the groove of the bobbin. KNOWING YOUR SEWING MACHINE STRAIGHT AND ZIGZAG STITCHING 6. Page 40 2. Faire passer l'extremite du fil dans le trou sur la bobine de l'interieur. Placer la bobine sur le devoir et pousser le devoir vers la droite. Tourner la bobine dans le sens horaire a la main jusqu'a ce que le ressort de l'axe rentre dans la fente de la bobine. 1 Ressort de la broche 2 Rainure de la canette 3 Siege du devoir 3. Tout en tenant l'extremite du fil, appuyer legerement sur la pedale pour bobiner le fil plusieurs fois autour de la bobine. Arreter ensuite la

machine. Page 41 CAUTION Setting the bobbin improperly may cause the thread tension to loosen, breaking the needle and resulting in injury.

1 Wound evenly 2 Wound poorly 2 CAUTION Be sure to turn off the power. MAINTENANCE 2 4. Replace the bobbin cover. Page 42 Enfilage inferieur ATTENTION Si vous n'installez pas correctement la canette, il se peut que la tension du fil se relache, que l'aiguille casse et que vous vous blessiez. 1 Bobine correctement 2 Mal bobine ATTENTION Ne pas oublier deteindre la machine. Si la pedale est pressee accidentellement et la machine se met en marche, il est possible de se blesser. 1. Page 43 4 2 KNOWING YOUR SEWING MACHINE 5 TABLE OF CONTENTS 1 3 1. Raise the presser foot using the Presser Foot Lever. 2. Raise the needle to its highest position by turning the balance wheel toward you counterclockwise. 3. Place a spool of thread on the horizontal spool pin and press a spool cap onto the spool pin to hold the thread spool firmly in place. The thread end should come from the bottom front of the spool. Needle holder Needle threader lever Guide Hook holder 5. Page 46 Utilisation de l'enfileur Uso del enhebrador Mettre l'interrupteur principal sur "O". 1. Abaisser le levier du pieddebiche. 2. Tourner le volant vers soi sens antihoraire pour mettre le porteaiguille dans sa plus haute position. Desenchufar la maquina, interruptor principale a "O". 1. Baje la palanca de la pata del prensatelas. 2. Gire la ruedecilla hacia usted hacia la izquierda para levantar el portaagujas a tope. Page 47 1. While lightly holding the end of the upper thread, slowly turn the balance wheel to the front counterclockwise once by hand to lower and then raise the needle. Other needles could break, resulting in damage. When sewing with the twin needle, be sure the Stitch Width Dial is not set above 3 since this may cause the needle to hit the needle plate and break. Do not sew with bent needles. The needle could break and cause injury. When using the twin needle, be sure to use zigzag presser foot only.

Page 49 PLACING THE EXTRA SPOOL PIN Place the vertical spool pin in the hole found on top of the machine near the horizontal spool pin. Place the second spool of thread onto the vertical spool pin as shown in fig. A. A 1. Threading the Right Needle Follow the same instructions for single needle threading using the thread from the spool on the extra spool pin. See page 31 for more details. B 1 1 Right needle thread passes through this guide. 2 Left needle thread passes in front of this guide. Page 50 Thread Tension 2 Thread tension will affect the quality of your stitches. Possible misadjustments and their results. Upper tension is too tight. Fig.A Locks appear on the surface of the fabric. B 6 2 Decrease the tension by turning the Upper Tension Control Dial to a lower number. Podria causar danos. Page 54 Pattern Stitch Length Straight Stitch 14 Triple Stretch Stitch SS Stitch Width 5 KNOWING YOUR SEWING MACHINE STRAIGHT AND ZIGZAG STITCHING STARTING SEWING 1. Turn the Pattern Selection Dial to show your desired stitch in the Pattern Indication Window. TABLE OF CONTENTS CHANGING SEWING DIRECTION 1. Stop the machine at the point where you wish to change direction with the needle still in the fabric. 2. Page 56 1. Stop the machine. Raise the needle to its highest position and make sure that the thread takeup lever is also in its highest position. 2. Lift the presser foot and pull the fabric out gently to the left side. 3. Cut both threads with the thread cutter located on the left side of the machine. TABLE OF CONTENTS REMOVING THE MATERIAL FROM THE MACHINE 1 Thread cutter TOP STITCHING AND STRETCH MATERIALS Straight Stitch is used for top stitching and sewing lightweight fabrics. STRAIGHT AND ZIGZAG STITCHING SATIN STITCH When the Zigzag Stitch length is set in the "F" range, it produces a Satin Stitch a dense Zigzag Stitch. The Satin Stitch can be used for making decorative stitches.

Select the Zigzag Stitch, then set the stitch length in the "F" range and set the desired stitch width. Page 58 Pattern Stitch Length Blind Hem Stitch Stitch Width F2 35 Stretch Blind Hem Stitch F1.5 1 Right side of fabric 2 Wrong side of fabric Puntadas invisibles Surjer Longueur de point F2 Modelo de puntada Largeur de point Largo de puntada Ancho de puntada Puntada invisible F2 35 35 Puntada invisible elastica F1,5 Le point d'ourlet invisible sert a terminer le bord d'un ouvrage,



comme le bas de pantalons, sans que le point apparaisse. Page 59 Pattern Shell Tuck Stitch Stitch Length Stitch Width F3 35 TABLE OF CONTENTS Shell Tuck Stitching The Shell Tuck Stitch can be used to sew a picot lace like edge on a lightweight fabric. KNOWING YOUR SEWING MACHINE 1. Set the Pattern Selection Dial to Shell Tuck Stitch. 2. Sew the fabric on the bias, placing it under the presser foot so that the straight stitches are sewn on the seamline and the zigzag stitches are sewn slightly over the folded edge. 3. Page 60 Elastic Stitching Pattern Stitch Length Stitch Width F2.5 35 Elastic Stitch B MENDING 1. Place the reinforcement fabric under area to be mended. 2. Following the line of the tear, sew using the Elastic Stitch as illustrated in fig. A. KNOWING YOUR SEWING MACHINE The Elastic Stitch can be used for 3 functions mending, sewing elastic or joining fabric. Each is explained below. Set the Pattern Selection Dial to Elastic Stitch. TABLE OF CONTENTS A SEWING ELASTIC 1. Page 61 Pattern Stitch Length Stitch Width F3 35 SS 35 Double Action Stitch Bridging Stitch TABLE OF CONTENTS Double Action Stitching Rampart Stitch These stitches are used for joining two pieces of fabric, for example, when making patchwork. Set the Pattern Selection Dial to Double Action Stitch, Bridging Stitch, etc. Set the Pattern Selection Dial to Triangle Stitch, Bead Stitch, etc. The Elastic Overlock Stitches are useful when sewing stretch materials.

Page 66 Pattern Feather Stitch Stitch Length Stitch Width SS 35 TABLE OF CONTENTS Feather Stitching Use the Feather Stitch as a decorative top stitch or when hemming blankets, tablecloths or draperies or when embroidering. The ripper may slip and cause injury. KNOWING YOUR SEWING MACHINE 1. To secure the stitching, turn the material 90 degrees counterclockwise and sew Straight Stitches to the end of the front bar tack of the buttonhole. 2. Remove the material from the machine. It is recommended that pins be placed across both ends of the buttonhole as protection against cutting the stitches. 3. Page 71 If the stitching on the two sides of the buttonhole do not appear uniform, the following adjustments can be made. 1 4 F 1 2 3 4 5 5 5 3. After obtaining a satisfactory feeding on the right side, stitch the left side of the buttonhole and observe the feeding. 4. If the left side is too coarse or fine compared to the right side, adjust the buttonhole fine adjustment screw as described below. Page 72 Equilibrage des boutonnières Ajuste fino de los ojales Si les points de chaque cote de la boutonniere sont dissemblables, proceder aux réglages suivants Si las puntadas en ambos lados del ojal no parecen ser uniformes, se pueden hacer los siguientes ajustes. 1. Mettre le selecteur de longueur de point sur "F1,5" et coudre la levre gauche de la boutonniere sur un morceau de tissu pour verifier son entrainement. 2. Page 73 A REMARQUE Lorsque la boutonniere est terminee, ne pas oublier de relever le levier. Si vous poussez le levier des boutonnières vers l'arriere de la machine pendant la couture dun point autre qu'une boutonniere, sans coudre de boutonniere, l'entrainement pour boutonnières sera utilise et le point ne sera pas correct. Si le levier est pousse accidentellement lors de la couture d'un autre point, enlevez le tissu et tirer le fil de la machine, lever le levier de boutonniere et coudre 20 points.

Page 74 Pattern Stitch Length Stitch Width 0 Less than 5 Foot Zigzag Presser Foot STRAIGHT AND ZIGZAG STITCHING CAUTION Make sure the needle does not strike the button during sewing. The needle may break, leading to injury. KNOWING YOUR SEWING MACHINE 1. Measure the distance between the holes and set the appropriate stitch width using the Stitch Width Dial. For example, if the distance between the holes is 1.5 mm, set the stitch width to 1.5. 2. Change the foot to the Zigzag presser foot. 3. Page 75 A Pattern 1 Stitch Width Foot 23 2.5 center Zipper Foot 2 The zipper foot is used to sew various types of zippers and can easily be positioned to the right or left side of the needle. When sewing the right side of the zipper, attach the shank to the left pin of the zipper foot. When sewing the left side of the zipper, attach the shank to the right pin of the zipper foot. See fig. Page 76 Insertion de fermeture a glissiere Modele de point Longueur de point Largeur de point Piedde biche 23 2,5 au centre Pied a semelle etroite pour fermetures a glissiere Insercion de cremalleras Modelo de puntada Largo de puntada Ancho de puntada Prensatelas 23 2,5 centro Pata de cremalleras Le pied a semelle etroite permet de coudre de nombreux types de fermetures a glissiere et peut aisement etre installe a droite ou a gauche de l'aiguille. Page 77 Pattern Stitch

Length Foot Any Zigzag Presser Foot STRAIGHT AND ZIGZAG STITCHING B KNOWING YOUR SEWING MACHINE 1. Remove the power supply plug from the outlet. And place the darning plate on the needle plate as shown in fig. A. Connect the power supply plug into a wall outlet. 2. Set the Pattern Selection Dial to Straight Stitch. 3. Place the portion to be darned under the presser foot together with a fabric for reinforcement. 4. Lower the presser foot. 5. Page 78 TABLE OF CONTENTS Appliques Pattern Stitch Length F2 An applique is created by cutting a contrasting piece of fabric into a shape to be used as a decoration on a garment or project.

KNOWING YOUR SEWING MACHINE 1. Baste the cut design to the fabric in the location where desired. 2. Carefully sew around the edge of the cutout design with a Zigzag Stitch in the fine stitch length. 3. Cut away the surplus fabric outside of the stitching. 4. Remove the basting, if necessary. Page 79 Monogramming and Embroidering Pattern Stitch Length Stitch Width Foot Any Any None BUTTONHOLE AND BUTTON SEWING NOTE A long stitch is made by moving the embroidery hoop rapidly and a short stitch is made by moving it slowly. BUILTIN STITCHES EMBROIDERING 1. Stitch the outline of the design by moving the embroidery hoop. 2. Fill in the design alternating from the outline of the design to the inside and from the inside to the edge of the outline until the design is completely filled in. Page 80 Monogramas y bordados Monogrammes et broderies Modele de point Longueur de point Largeur de point Piedde biche N'importe quelle longueur N'importe quelle largeur Sans pied Modelo de puntada Largo de puntada Ancho de puntada Prensateles Cualquiera Cualquiera Quitarlo, sin prensateles PREPARATION AVANT DE FAIRE DES MONOGRAMMES OU DES BRODERIES 1. Debrancher le cordon d'alimentation de la prise. Placer la plaque a repriser sur la plaque daiguille, comme indique sur la fig. A. Page 81 A TABLE OF CONTENTS OPTIONAL ACCESSORIES Using the Walking Foot 1 Pattern Stitch Length 23 14 Zigzag Stitch 2 05 This foot is very useful for sewing materials such as vinyl cloth, synthetic leather, thin leather, etc. These materials are difficult to feed when sewing. The walking foot prevents such materials from crumpling, slipping or sticking between presser foot and material due to even feeding of upper and lower materials.